

PUBLIC AUCTION SALE

FANTASTIC FABRICATION PLANT WITH CNC MACHINES

GMT CORPORATION

69 Maple Street Nashua, Iowa 50658

Attend or Bid Online at:

BidSpotter.com

THEATER STYLE AUCTION STARTS 11:00 am CDT Thursday, April 21

INSPECTION: Tuesday & Wednesday, April 19 & 20 9:00 am - 5:00 pm



**NEW
2008**

12' x 40' Messer CNC Plasma Cutter



**31"
Pallets**

Toyoda FA-800 CNC HMC



**41'
Travel**

Genesis CNC Robotic Welding Cell



**NEW
2008**

C-Axis

55" Hankook VTC-140E CNC VBM



**96"
Wide**

Pangborn ES-1931-8 Blast System



**NEW
2008**

C-Axis

49" You Ji YV-1200ATC+C CNC VBM



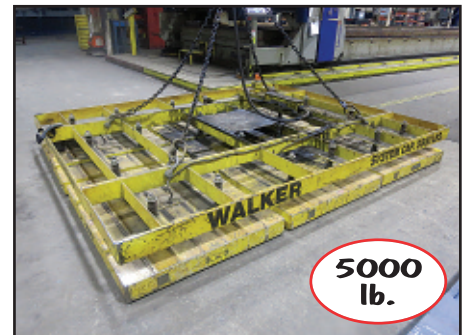
**10
Ton**

10 Ton Crane Master Overhead Crane



**NEW
2005**

175 Ton Ermak CNC Press Brake



**5000
lb.**

Walker Lifting Magnet

Register Early to Bid Online - See Our Website for Lot List & Inspection Locations

Buyer's Premium 15% Onsite, 18% Online



77 East Palatine Road
Prospect Heights, IL 60070
312-280-1234
info@premierarg.com
www.premierarg.com

in conjunction with:



105 Revere Dr., Suite C
Northbrook, IL 60062
224.927.5320
sales@pplauction.com
www.pplauctions.com

CNC VERTICAL BORING MILLS WITH LIVE MILLING



Hankook VTC-140E CNC Vertical Boring Mill, New 2008,
55" Table, 63" Swing, 320 RPM, 60 HP, C-Axis, 3000 RPM Live Spindle,
25 HP, 24 Position ATC, Scales, Coolant thru Spindle,
Fanuc 21i-TB Control S/N 39108467



You Ji YV-1200ATC+C CNC Vertical Boring Mill, New 2008,
49" Table, 63" Swing, 47" Height, 350 RPM, 60 HP, C-Axis,
2400 RPM Live Spindle, 15 HP, 16 Position ATC, Coolant,
Fanuc 18i-TB Control S/N 08V72C2057

CNC HORIZONTAL MACHINING CENTERS



Toyoda FA800 CNC Horizontal Machining Center, New 2005,
31.5" x 31.5" Pallets,
53"X, 45"Y, 45"Z, 5500 lb. Capacity,
6000 RPM Geared, #50 Taper,
40 HP, 1° Pallet Index, 120 ATC,
Coolant thru Spindle S/N NS1229

Toyoda FH60 CNC Horizontal Machining Center,
25" x 25" Pallets,
39"X, 31.5"Y, 29.5"Z, #50 Taper,
5000 RPM, 100 ATC,
Coolant thru Spindle,
Fanuc 15-M CNC Control
S/N NM6883
(tooling not included)



PASS-THRU BLAST CLEANING & DESCALING SYSTEM – PLATE & STRUCTURALS

Pangborn ES-1931-8 Pass-Thru Blast Cleaning & Descaling System, New 2006,
96" Wide x 24" Opening, (4) 30 HP Blast Heads - (2) Top & (2) Bottom,
20' Motorized Entrance & Exit Conveyors, 36" x 36" Cut-out for Structurals,
Flush Floor Design, Abrasive Recovery & Collection, Dust Collector, 2300 hours
S/N ES-1931-85060067

Thurs. April 21 at 11:00 am • 69 Maple Street, Nashua, Iowa 50658

LARGE CNC PLASMA CUTTING SYSTEMS

**NEW
2006**



Messer MG Titan 8 CNC Plasma Cutting System, New 2006,
12' x 65' Rails, 10' 4" x 61' Slagger Table, Dry Type Self Cleaning,
Hypertherm Hyperformance HPR 260 Amp Plasma,
(2) Oxy Fuel Torch Heads,
Global CG930 CNC Control (upgraded 2014, Windows 7),
DVI Type Screen, Newer Donaldson Torit Dust Collector
S/N 8/8P-06-4537 (replacement cost \$394,000)

**NEW
2008**



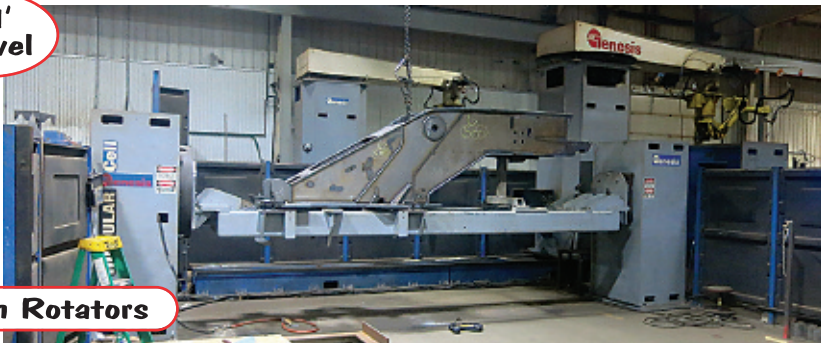
Messer MG Titan 10 CNC Plasma Cutting System, New 2008,
12' 9" x 39' Rails, 10' 4" x 37' Slagger Table, Dry Type Self Cleaning,
Hypertherm Hyperformance HPR 260 Amp Plasma,
Global CG930 CNC Control (upgraded 2014, Windows 7), DVI Type Screen,
(2) Donaldson Torit Dust Collectors S/N 10/4LP-08-5170
(replacement cost \$305,000)

CNC 3-STATION TWIN ROBOTIC MODULAR WELDING CELL



**41'
Travel**

with Boom Rotators



This CNC Robotic Modular Welding Cell combines (2) Robotic Welders that can weld simultaneously on a 40' workpiece or independently. One robot welds on the 40' long piece or the (2) sets of headstock/tailstock 4th-axis rotary tables. One robot welds exclusively on the 40' long station.

Genesis CNC Robotic Modular Welding Cell, New 2001, Fanuc Arc Mate 120iL 6-Axis Robot, Fanuc R-J3 CNC Controller, 41' Travel x 140" Height,
Teach Pendant, Includes (2) Headstock & Tailstock Integrated Rotary Tables - (1) 10,000 lb. Capacity & (1) 5000 lb. Capacity,
Lincoln Powerwave 455M Welding Power Supply, Allen Bradley Panelview 600 Programmable Controller

Genesis CNC Robotic Modular Welding Cell, Approx. 41' Travel, 140" Height, Fanuc Arc Mate 120iL 6-Axis Robot, Fanuc R-J3 CNC Control,
Teach Pendant, Lincoln Powerwave 455M Welding Power Supply, Allen Bradley Panelview 600 Programmable Controller

This system was updated and integrated in 2013 at a cost of \$200,000 (replacement cost approx. \$750,000)

CNC VERTICAL MACHINING CENTERS

**NEW
2010**



Yama Seiki BM-1800 CNC Vertical Machining Center, New 2010,
70.8"X, 31.5"Y, 31.5"Z, #50 Taper, 6000 RPM, 2-Speed Geared, Rigid Tapping,
Spindle Orientation, Oil Chiller, 30 Position ATC, Coolant thru Spindle,
Box Ways, Fanuc Oi-MD CNC Control S/N 1800-9009



Okuma Howa Millac 8VA CNC Vertical Machining Center,
94.5" x 34" Table, 78"X, 32"Y, 24"Z, 3600 RPM, #50 Taper, 25 HP,
30 ATC, Fanuc 15M CNC Control

CNC PRESS BRAKE

**NEW
2005**



175 Ton Ermak CNC HAP 12X176 CNC Press Brake,
New 2005, 12' 4" Bending Length,
10' 8" Between Housings, 7" Stroke, 16" Open Height,
15.7" Throat, 3-Speed, Flush Floor, Light Curtains,
Ermak ER70 CNC S/N 20050402



Marvel #8 Tilt Frame Vertical Band Saw
S/N 821123

W.F. Wells W914A CNC Horizontal Automatic Band Saw, 9" x 14", 9" Rounds,
1" Blade, 3 HP, Unlimited Index, 25" Feed
S/N A3282WA0897

Wellsaw 1316 Swivel Head Automatic Horizontal Band Saw,
Miter Capabilities, Automatic Feed S/N 6411



WELDING EQUIPMENT



Lincoln VRTEC 360 Virtual Welding Training System Simulator



Miller Proheat 35 Weld Pre-Heater & Stress Reliever, ▲
35 kw, 60 Amps, with Digital Recorder



(10) Miller & Lincoln Welders, Wire Feeders, Booms • (4) Acetylene Torch Carts, with Gauges

CRANES & CRANE SYSTEMS



(2) 10 Ton Crane Master Top Running Double Girder Cranes, S/Ns C-1092-N, C-1900-N
Approx. 53' Span x 200' Length x 17' Under Hook, Detroit Hoist, Radio Controlled, with Rails, Beams, Electrics & Uprights

5 Ton & 10 Ton Midwest Crane Top Running Single Girder Crane System,
Approx. 53' Span x 100' Length x 17' Under Hook, Radio Controlled, Uprights, Beams, Rails, Electrics (2 cranes)

2 Ton & 3 Ton Top Running Single Girder Crane System, Approx. 27' Span, 16' Height, 60' Length, Radio Control (4 cranes)

(5) Wall Mounted 1 Ton Jib Cranes, with Hoists • **2 Ton Contrx Floor Mounted Jib Crane,** with Hoist
Spanco 4000 lb. Crane System, with Coffing 2 Ton Hoist, 14' Width x 30' Length x 10' Height

AIR COMPRESSORS



Quincy QSI600 Rotary Screw Type Air Compressor,
New 2012, 125 HP, 630 CFM, 110 - 125 PSI,
Microprocessor S/N BU1210050072

Sullair 10-40 Rotary Screw Air Compressor, 40 HP
Joy Twistair Air Compressor, 30 HP



MISC. MACHINERY



5000 lb. & 3000 lb.
Walker
Full Coverage
Sheet Lifting
Magnets,
10' x 8' & 12' x 6'

Rapid Engineering
Natural Gas
Air Make-up
Heater System
S/N 969404



North American Manufacturing Gas Furnace,
6' Wide x 6' Deep x 4' High,
5' x 5' Roller Table, 1500° Max. Temperature,
Honeywell Digital Temperature Controllers,
(6) Gas Zones



Parlec TMM2000 Tool Presetter



9' x 40' Speedmaster Radial Arm Drill, Elevating Table
OPG QL-20 20" Optical Comparator, with DRO



(4) Caldwell Spreader Bars,
5 Ton, 7.5 Ton & 10 Ton, up to 25'



Clark GT50E Propane Tug,
5000 lb. Pull



Pullmax X91 Plate Beveler,
1" Max. Mild Steel,
5/8" Stainless,
25° - 55° Bevel Angle



ALSO AT AUCTION:
Armco Model V7 Vibratory Finishing Tumbler
Magnetic Particle Inspection Machine

Need an Auction?
Consignment or Cash Buyout

Call or Email Glenn Gray
312-280-1234 • info@premierarg.com

PLANT EQUIPMENT



Large Variety of Plant Equipment including:

#50 Taper Tooling, Portable Bevelers, Lifting Magnets, Plate Grabs, Dial Indicators, Heaters, Tugs, Portable Ramp, Steel Horses, Steel Work Table, etc.

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FANTASTIC FABRICATION PLANT WITH CNC MACHINES

GMT CORPORATION

69 Maple Street
Nashua, Iowa 50658

CNC Vertical Boring Mills with Live Milling • CNC Horizontal Machining Centers
Pass-Thru Blast Cleaning & Descaling System - Plate & Structural
Large Plasma Cutting Systems • CNC Robotic Modular Welding Cell - 41' Travel
CNC Press Brake • CNC Vertical Machining Centers • Band Saws
Welding Equipment • Air Compressors • Cranes • Factory Equipment • MORE!



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