

PUBLIC AUCTION SALE

160,000 SQ. FT. CLAD WINDOW & VINYL MFG. PLANT CLOSED

ROW WINDOW COMPANY

On Location &
Webcast Bidding

612 Moen Avenue • Rockdale (Joliet), Illinois 60436

SALE STARTS 10:00 am CDT Wednesday, May 26, 2010

INSPECTION DATE: Tuesday, May 25 8:00 am - 5:00 pm



**(2) Aluminum Clad Window Product Lines w/WIP Inventory - Glass, Wood, Screens, etc.
Vinyl 4-Head Welder • Corner Cleaners • CNC Glass Cutter • (10) Miter & Cut-off Saws
Frame & Sash Assembly Machines • Forklifts • Huge Quantity of Hand Tools
Air Compressors • Plant Equipment • Office Furniture & Equipment • AND MORE**

PLEASE ARRIVE EARLY TO REGISTER

15% Buyer's Premium

Premier License #044000209

Glenn Gray License #041000721



Lot List & Auction Calendar at:
www.premierarg.com



Premier Asset Recovery Group, LLC • 77 East Palatine Road • Prospect Heights, Illinois 60070-1811
Phone: 312-280-1234 • Fax: 312-280-1266 • Email: info@premierarg.com • Website: www.premierarg.com

PRODUCT LINES WITH ASSOCIATED WIP INVENTORY

Estate Casement/Awning/Picture Window



Outside



Inside

ROW Clad Double Hung/Picture Window



Outside



Inside

ESTATE CASEMENT/AWNING/PICTURE WINDOW

Premium Product Offering consisting of: Clad Wood Window with Extruded Aluminum on the Outside for a Low Maintenance Exterior
The line includes wood inventory, aluminum inventory, hardware, weather strip, & the equipment used to build the windows.

Approx. WIP Inventory at \$200,000 Cost, plus Machinery & Equipment to Manufacture the Line.

Sales in Excess of \$15,000,000 to Builders in the Chicago Area Over the Past 5 Years.

ROW CLAD DOUBLE HUNG/PICTURE WINDOW

Builders Double Hung Line consisting of: Extruded Aluminum Frame & Roll Formed Aluminum Sash

The line includes inventory of wood parts, vinyl glazing bead, vinyl balances, aluminum, weather strip, hardware, & equipment to build the windows.

Approx. WIP Inventory at \$175,000 Cost, plus Machinery & Equipment to Manufacture the Line.

Sales in Excess of \$50,000,000 to Builders in the Chicago Area Over the Past 25 Years.



Wood Inventory



Window Screen Inventory
With Screen Assembly Stations
& Raw Materials



Glass
Inventory

VINYL WELDER



**NEW
2006**

**CARLSON
WEGOMA
Model VV4
CNC 4-Point
Vinyl Welder**
New 2006,
Rapid Set-up,
Ball Screws,
96" L x 72" W,
PC CNC Controls,
Clamp to Center,
6" Profile Height,
5" Profile Width
S/N 965-0010

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VINYL WELDERS & FRAME ASSEMBLY MACHINES



**NEW
2006**

CARLSON WEGOMA Model THX4 CNC Weldseam Cleaner

New 2006, 8-Axis, Frame & Sash Processing, Cutter Discs, Horizontal & Vertical Scarf Knives, Glass Leg Scarf Knife, Vertical Drill, Horizontal Inside Router, 96" Long x 72" Wide, PC CNC Controls S/N 119-0069

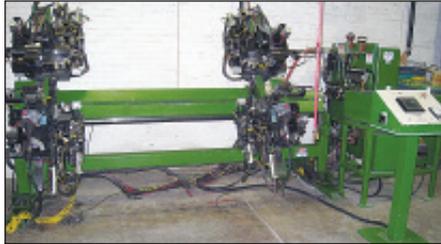


**PERFECT TECHNOLOGY Acculite Bullet
3-Axis CNC Glass Cutting Table**
96" Wide x 144" Long, Free Fall Table, Cutting & Breakout Tables, PC CNC Controls



CARLSON ENGINEERING Model D46A 4-Point Programmable Sash Assembly Clamp Machine

(4) Auto Screw Feed Heads,
(2) Vibratory Bowl Feeders,
Allen Bradley PLC Controls S/N 48537



CARLSON ENGINEERING Model 71A 4-Point Programmable Mill Work, Frame Clamp Machine

(4) Auto Screw Guns & (4) Senco Nailers,
8' x 4' Adjustable, (2) Vibratory Feed Bowls,
Allen Bradley PLC Controls S/N CP96C4128



CARLSON ENGINEERING Model CP4124 4-Point Programmable Mill Work, Frame Clamp Machine

(4) Auto Screw Guns & (4) Senco Nailers,
8' x 3' Adjustable, (2) Vibratory Feed Bowls,
Allen Bradley PLC Controls S/N CP9644124



**72" x 84" Platen Pneumatic Press
& Motorized Roller Conveyor**



**TRIAD Model FTWP
Clamp Type Assembly Machine**
(4) Nail Guns, 90" x 72", PLC Controls



**(4) at
Auction**



(2) MERRICK Frame Assembly Machines
(4) Pneumatic Staplers, 78" x 56" Adjustable



**SAMPSON CM4000
2-Point Corner Cleaner**
60" Adjustable, Saw/Milling Cutter
S/N 94504



**New as
1997**

**(4) URBAN Model AKS4010A
2-Point Vinyl Welders**
As New as 1997, 90" Adjustable,
Pneumatic Pressing
S/N C97066, C96064, C95207, C94209

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SAWS



**NEW
1998**

FOM INDUSTRIES Model EX10212 Blitz 45V
Double End Adjustable Miter Saw
New 1998, 2800 RPM, 84" Length,
Roller Run-out Table S/N 011573



**NEW
2000**

ELUMATEC Model DG142/00
Double End Miter Frame Saw
New 2000, 20" Saw, 2800 RPM,
11' Table Gauge S/N 1429130114



**(3) at
Auction**

(3) SAMPSON MN
Double End Adjustable Miter Saws
Roller Feed, Pneum. Clamping S/N 4027, 4326



(2) DELTA ROCKWELL
Table Saws



(6) DELTA ROCKWELL Model 40C & 14RAS Radial Arm Saws

**(6) at
Auction**



(4) 8' & 12' TIGER STOP
Measuring Gauge Table Stops
with Digital Readouts
S/N 026250, 004534, 0612605, N/A



(2) JOSEPH Model 0276-00 MVN 45/45

Double Miter Cut Saws

Model DRO-10 10' Measuring Gauge Tables,
16" Saw Blades, 3 HP, Pneumatic
S/N 113-6-494, 190-1-197

**Several of Each
at Auction**



Pneumatic Cut-off Saws with Clamping
(4) DEWALT DW-705, DW-706 & DW-703
Sliding Arm Radial Saws
S/N 34002, 48340, 451987, N/A

ALSO AT AUCTION:

(2) PISTORIUS MN-300

Double End Adjustable Miter Saws
Roller Feed, Pneum. Clamp S/N 0259681, N/A
(2) WHIRLWIND Up Cut Simplex 1000L Saws
TOPS Retractable Radial Arm Saw



36" OLIVER
Model 116-D
Vertical Band Saw

WOODWORKING MACHINERY



SCMI Model DETA-2 Double End Tenoner
Cut-off, Scoring, Tenon, Trim with Frequency, Lateral Feed
S/N KK002555



(2) GREENLEE Model 545 Double End Tenoners
Cut-off, Top & Bottom Tenon, Cope, Angle Gain,
with Belt Conveyor S/N 99602, 5656

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WOODWORKING MACHINERY



SCMI Model P-170-S 7-Spindle Moulder
9" x 5", Mid Oregon Lateral Feed, Bottom, Right, Left, Right,
Top, Bottom, Universal, 6000 RPM
S/N AA150189



WEINIG Model U-22N 6-Spindle Moulder
New 1978, Canted Roller Feed, Bottom, Right, Left,
Top, Bottom, Universal, 6000 RPM, 20 - 120 FPM
S/N 2809/2179



**Large Quantity of
Moulder Tooling**



(2) GREENLEE Model 165 Shapers with Sliding Table, Pneumatic Clamping S/N 50715 • **27" TEGLE & SONNER Planer**
TEGLE & SONNER Planer Knife Grinder • **JET OVS-10 Vertical Spindle Sander** S/N 923 • **TEGLE & SONNER Hauncher** (3) Sets of Cutters



MATTISON 404
Straight Line Rip Saw
65" x 77" Table, 20 HP,
14' Max. Blade, 1-1/2" Dia. Arbor,
60 - 180 FPM S/N 20846



(3) COOK & CHUCK Model P4
Automatic Screw Driver Machines
S/N C79-012,
C75-011, C73-002

ALSO AT AUCTION:
WHIRLWIND 900 Knife Jointer
(10) Misc. CINCINNATI & DELTA
Barrel Type Dust Collectors

NAILERS & SCREW DRIVERS



(8) JUPITER & HERCULES #9 Automatic Nailers
21" x 18" Table, 30" Throat, 3/4 HP, 1/2" to 2-3/4" Length,
13 ga. to 16 ga., 145 per minute

GRINDING MACHINES

WEINIG Rondamat 934 Profile Grinder
11-3/4" to 4" Tool Diameter, Scope, 1.5 HP S/N 934-286

SCHNEEBERGER Centromat 10 Profile Grinder S/N 15419

SCHNEEBERGER 43-SO Saw Blade Grinder S/N 13-218

SCHNEEBERGER 8 Aries Tool & Cutter Grinder S/N 12-549



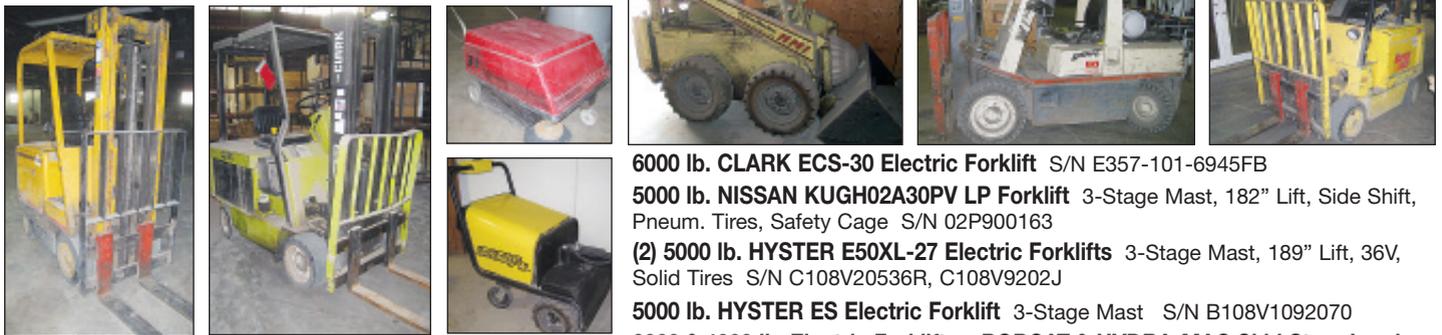
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MISC. MACHINES & PLANT ACCESSORIES



KAESER CS76 Rotary Screw Type Air Compressor 60 HP, 252 CFM, 145 PSI, 4621 Load Hours S/N 6101226
KAESER KRD-300 Refrigerated Air Dryer 300 SCFM, 1.5 HP S/N DRS-OA-1A-980 • **8' x 16 ga. CHICAGO 816 Apron Brake** S/N 319295
(10) 5 - 15 Ton ROUSSELLE & ALVA Punch Presses 1.25" - 2" Stroke • **LOCKFORMER 10-Station Roll Former** (2) Parallel Sets of Tooling, 28ga.
PERTICI Model PC-105P Copy Router New 2001, Free Milling, Length & Cross Pneumatic Clamping S/N 01P276 • **Paint Line & Paint Booth**
ELUMATEC Copy Router Pneum. Clamp, 10" x 3.75", 12,000 RPM • **FDR Argon Gas Filling Machine** 4 Units Simultaneous, 15-28 Liters per Min.
Vacuum Test Chamber for Window Waterproofing Simulates 50 - 60 MPH Wind, Instrument Panel & Vacuum Pump
JOSEPH EM-1000 End Mill 7"H x 9"W Work Area, 4 HP, 3400 RPM S/N 116-1-494 • **BLACK BROTHERS Gluing Machine** S/N 47827
ALSO: 12" Diacro Shear, Diacro Hand Brake, 14" Delta Band Saw, Pneumatic Notcher, Wells 8M Band Saw, Rockwell Uni-Drill Radial Arm Drill

FORKLIFTS & VEHICLES



6000 lb. CLARK ECS-30 Electric Forklift S/N E357-101-6945FB
5000 lb. NISSAN KUGH02A30PV LP Forklift 3-Stage Mast, 182" Lift, Side Shift, Pneum. Tires, Safety Cage S/N 02P900163
(2) 5000 lb. HYSTER E50XL-27 Electric Forklifts 3-Stage Mast, 189" Lift, 36V, Solid Tires S/N C108V20536R, C108V9202J
5000 lb. HYSTER ES Electric Forklift 3-Stage Mast S/N B108V1092070
3000 & 4000 lb. Electric Forklifts • BOBCAT & HYDRA-MAC Skid Steer Loaders
2002 CHEVROLET 3500 Van • 2005 MERCEDES/DODGE Sprinter 3500 Van
Genie Articulated Manlift

STERLING Model AT9522
Heavy Duty Semi Tractor with Sleeper Cab
 Cummins N14 Engine, 10-Speed, Tandem Rear Axles, Air Ride Suspension, Air Cab, AC, 5th Wheel, 477,565 Miles
 VIN 2FWYGDYB1XAA51665



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MISC. PLANT EQUIPMENT



Plant Equipment including: Pallet Rack, Collapsible Bins, Layout Tables, Assembly Racks, Nailers, Screw Drivers, Benches, Hand Tools, Power Tools, Roller Conveyors, Dump Hoppers, Ladders, Welder, Banding Cart, etc.

OFFICE



Office Furniture & Equip. including: Desks, Chairs, Conference Table, Work Stations, PC Computers, etc.

DIRECTIONS TO AUCTION:

From I-80, exit at IL-7 (S. Larkin Ave.) and proceed south approx. 1/2 mile to Moen Avenue. Turn left on Moen Avenue and proceed approx. 1/2 mile to the plant on the right.

Webcast Online Bidding Instructions

- 1.) Join our website at premierarg.com using the First Time Visitors link to receive your User I.D and Password.
- 2.) Using your User I.D. and Password, register for any Webcast Live Auction.
- 3.) Contact Premier to establish credit 24 hours prior to the sale, send us a check with bank letter, wire transfer funds or sign a credit card agreement. Call Maribel at 312-280-1234.
- 4.) When the auction is live, log in with your User I.D. and Password – download software if necessary.

Internet Bidders must register a minimum of 24 hrs. prior to Auction

Terms & Conditions of Sale:

REGISTRATION: All bidders must register prior to the SALE, at which time you will be presented with a bidder's number. All bidders are required to register and give full identification and establish credit with the Auction Company prior to the beginning of the auction.

TERMS: A \$200 cash deposit is required to register prior to the auction sale. The deposit will be returned in its original form if the Buyer is not a successful bidder at the auction. If Buyer is the successful bidder, Premier will apply the deposit to the purchase price. All purchases must be paid in full on the day of sale by cash, company check, cashier's check or bank wire. Personal & Company checks must be accompanied by a bank letter of guarantee (see website for sample bank guarantee letter). Checks are to be made payable to: Premier Asset Recovery Group. Wire transfer instructions are available on Premier's Website and at the auction site. All invoices must be checked at the time of sale as no adjustments will be made thereafter. All legal fees and charges due to nonpayment will be the responsibility of and paid by the purchaser. The purchaser shall not be entitled to possession of any part or parts of any of his purchases until the total purchase price of all his purchases has been fully paid. All sales are final. Successful Internet bidders will be notified by e-mail within 24 hours of auction ending. The Internet bidder's payment must be received 24 hours after receipt of the e-mail notification to pay for their items.

WARRANTY: All items are sold on "as is - where is", "in place", "with all faults" basis with no conditions or warranties, whether expressed, implied, statutory or otherwise, including without limitation, warranties or conditions as to title, description, fitness for purpose, quantity, quality, merchantability, state, condition, location or otherwise. Any descriptions are meant only as a guide. The Auctioneer does not warrant the accuracy, genuineness, authenticity, description, weight, count or measure of any listing specified herein. The Auctioneer provides no warranty or guarantee either expressed or implied in the description or nomenclature. Premier Asset Recovery Group assumes no liability for error or omissions associated with the auction sale. The buyer does hereby assume and does agree to indemnify and hold the auctioneer and seller harmless from any future claim which shall pertain to the fitness or use of the asset being purchased. All sales are final.

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Additional Terms & Conditions Apply - See Website at www.premierarg.com

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Prospect Heights, IL 60070

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Vinyl 4-Head Welder • Corner Cleaners • CNC Glass Cutter • (10) Miter & Cut-off Saws
Frame & Sash Assembly Machines • Forklifts • Trucks • Huge Quantity of Hand Tools
Air Compressors • Plant Equipment • Office Equipment**



Contact Glen Brooks
815-790-5348

BUILDING: FOR SALE or LEASE

612 Moen Ave • Rockdale, IL 60436

160,000 sq. ft. on 7.6 Acres • Rail Siding

Accessible to Major Hwys. I-80, I-55, I-294, I-355

Less than 30 miles to downtown Chicago

Less than 5 miles to CenterPoint 770-acre

Intermodal - BNSF Logistics Park



A 15% buyer's premium will apply. Auctioneer will accept payments in the form of cash, company check, personal check with bank letter, cashier's check or wire transfer.